

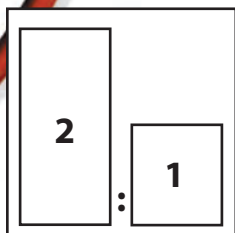
XTREME

Just Shoot It!

EUROSTAR

4.2 VOC EuroStar KlearKote

#6101 Mix Ratio



2 - 6101 Klearkote

1 - 6102, 6103, 6104
Activator

#6101 FEATURES

- 4.2 VOC
- 2:1 Mix Ratio
- Easy to Apply in 2 - 3 Coats
- Excellent Flowout
- Great Gloss & Distinctness of Image
- Superior Durability
- 3 Activators to Choose From

XTREME EuroStar 4.2 VOC Klearkote

#6101-5 5 Liter

XTREME EuroStar 4.2 VOC Activators

#6102-2.5 Fast - 2.5 Liter

#6103-2.5 Medium - 2.5 Liter

#6104-2.5 Slow - 2.5 Liter



Taking Bodyshop Productivity to the XTREME!

6101 XTREME EuroStar is a European medium solids klearkote that is easy to spray offering excellent flowout, gloss, and durability. With three activators to choose from, XTREME EuroStar provides versatility in most shop conditions. 6101 can be used for partial or complete paint jobs in need of a high gloss, durable finish.

Call 1-87REFINISH (1-877-334-6474) to find your local 5 Star Autobody Products supplier.
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Part # 6101,6102,6103, 6104 Printed 10/10





6101

4.2 VOC EuroStar Klearkote

PRODUCT DESCRIPTION:

#6101 is a Euro 4.2 VOC high solids, tough, durable urethane clearcoat that helps make shops more productive. It provides great gloss direct from the gun, buffing is minimized. Provides high build, dries fast and is easy to spray with excellent flow out and leveling. Use on a variety of jobs – from small repairs to overall refinishing.

PRODUCTS:

XTREME EuroStar 4.2 VOC Klearkote
#6101-5 5 Liter

XTREME EuroStar 4.2 VOC Activators
#6102-2.5 Fast - 2.5 Liter
#6103-2.5 Medium - 2.5 Liter
#6104-2.5 Slow - 2.5 Liter

BASECOAT:

Apply basecoat per manufacturer's mixing and application instructions. Allow sufficient flash times before applying #6101 clearcoat. Inadequate flash time will affect the performance of the clear.

MIXING DIRECTIONS:

Mix 2 parts #6101 clear with 1 part #6102, #6103, or #6104 activator by volume. Shake product well before pouring. Strain before using. Activator selection should be based on the size of part to be painted and the booth temperature at the time of painting.

APPLICATION DIRECTIONS:

Apply 2-3 full wet coats at 40-50 psi or (6-10 psi when using HVLP at the gun), allowing a 10-15 minute flash between coats.

DRY TIMES AT 77°F:

DUST FREE	10-15 MINUTES
TACK FREE	20-30 MINUTES
TO BUFF	16-24 HOURS
TO DELIVER	16-24 HOURS

FORCE DRYING:

PURGE TIME	15 MINUTES AT 77° F
BAKE TIME	40 MINUTES AT 140° F

Allow a one to two hour cool-down time before wet sanding or buffing after force drying.

RECOATING:

#6101 clearcoat may be recoated after a 16-24 hour air dry at 77° F or after 1 hour cool down after force drying at 140° F for 40 minutes. After 48 hours, clear must be sanded before recoating.

BLENDING:

Dry edges can be melted in by lightly misting a coat of Retarder Blender on the blend area.

BUFFING:

Allow at least 16 hours air dry at 77° before buffing, or 1 hour cool down after force drying #6101 clear. Temperature, humidity and film thickness will effect buff times.

FISHEYE ELIMINATOR:

The use of fisheye eliminator is strongly discouraged.

CLEAN-UP & POTLIFE:

Clean spray equipment immediately after use with gun wash reducer or urethane reducer. POT LIFE: 1-2 Hours at 77°F.

TECHNICAL DATA:

Clear:.....	2 parts using #6101
Hardeners:.....	1 part #6102, #6103, or #6104
Viscosity (RTS):.....	.20 - 24 seconds #2 Zahn
Film Build:.....	1.0 - 1.4 mils per full wet coat
Pot Life:.....	.1 - 2 hours
Disposal/Safety:.....	See MSDS for this product
Salt Spray Resistance:.....	Excellent
Weight Solids (RTS):.....	.415%
Coverage:.....	.529 sq ft per gallon @ 1 dry mil
V.O.C:.....	4.2 lbs/gal
Humidity Resistance:.....	Excellent

NOTE: ABI® products are not recommended for use in temperatures below 60° F. Use below these temperatures will effect dry times and performance.

SAFETY INFO:

ALL IMPLIED WARRANTIES WHETHER IT BE OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE ARE EXCLUDED. THIS WARRANTY EXCLUDES ALL INCIDENTAL AND CONSEQUENTIAL DAMAGES. KEEP OUT OF REACH OF CHILDREN. REFER TO MATERIAL SAFETY DATA SHEET. EMERGENCY MEDICAL & SPILL CONTROL:

CHEMTREC (800) 424-9300

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