



#5185 XTREME ORIGINAL KLEARKOTE 4.4 VOC

Product Description

#5185 is a urethane clearcoat with a sprayable VOC of 4.4 lbs/gal. It is a fast drying user friendly clearcoat that produces an extremely durable finish.

Products

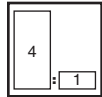
	<u>Gallon</u>	<u>Qty/Cs.</u>	<u>Quart</u>	<u>Qty/Cs.</u>	<u>Half Pint</u>	<u>Qty/Cs.</u>
• Original Klearkote 4.4 VOC	#5185-1	4	#5185-4	12		
• Urethane Activator Fast (Spot/Panel Repairs)			#5186-4	4	#5186-16	12
• Urethane Activator Medium (Multi Panel/Small Overall)			#5187-4	4	#5187-16	12
• Urethane Activator Slow (Small Overall/Large Overall)			#5188-4	4	#5188-16	12



Surface Preparation

Surface must be clean, dry, and free of any contaminants, such as wax, oil, etc...

1. Always wash vehicle with soap and water.
2. Wipe surface with 5 STAR #5900 MAXX Solv Wax & Grease Remover.
3. Abrade the surface to remove any corrosion.
4. Re-clean area with XTREME #5902 Final Wipe - Wax & Grease Remover.
5. Prime bare metal with appropriate primers.



Mixing Directions

4 parts of XTREME Original Clearcoat to 1 part XTREME Activator.

Application

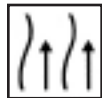


1. Adjust air pressure to 45-50 psi (Siphon); 35-40 (Gravity @ Gun); 30-40 (HVLP), 6-8 psi (@ cap).
2. Apply 3 full wet coats.
3. Allow 10-15 minutes flash time between coats. Keep spray gun 6-10 inches from substrate to avoid problems associated with air entrapment.
4. Allow to dry overnight before exposing to the weather.



Clean-up & Storage

Clean spray equipment immediately after use with 5 STAR #5700 Premium Acrylic Lacquer Thinner or Urethane Reducer. Do not leave material in spray gun.



Flash/Dry Times

	#5186 - Fast	#5187 - Medium	#5188 - Slow
Dust Free	15 minutes	20 minutes	25 minutes
Tack Free	15 minutes	20 minutes	25 minutes
Wet Sand or Buffable	8-10 hours	10-12 hours	12-14 hours
Delivery	overnight	overnight	overnight



Technical Data

Mix Ratio :	4 parts clearcoat: 1 part activator
Catalyst:	#5186 Fast, #5187 Medium, #5188 Slow
Viscosity (Sprayable):	17-19 seconds #2 Zahn
Suggested Fluid Tip Size*:	Siphon (1.3mm - 1.5mm) Gravity (1.3mm - 1.5mm) HVLP (1.3mm - 1.5mm)
Volume Solids (Sprayable):	33%
Film Build:	0.8 - 1.0 mils per full wet coat
Coverage:	465 Sq. Ft. per gallon @ 1 mil
V.O.C. (Sprayable):	4.4 lbs/gallon
Pot Life:	4-5 Hours with #5186, 8-10 hours with #5187 or #5188

*NOTE: Some spray gun manufacturers have specific recommendations for specific spray guns & product viscosity, always check spray gun manufacturer's recommendation.