

XTREME[®]

Just Shoot It!

SINGLE-STAGE CUSTOM COLORS

PRODUCT DESCRIPTION:

XTREME #7000 Series 2.8 VOC Polyurethane Colors are high solids, low VOC coatings intended for use as a protective maintenance coating for automotive and industrial applications, surfaces exposed to humidity, chemicals and corrosive elements.

#7000 SERIES CUSTOM COLOR/REDUCERS/CATALYST:

CUSTOM COLORS - GALLON

#7000-01	Gloss Black	#7014-01	Red Crystal Pearl
#7001-01	Flat Black	#7015-01	Omaha Orange
#7003-01	Gloss White	#7016-01	Imperial Orange Metallic
#7006-01	Fleet White	#7017-01	Corvette Yellow
#7007-01	Oxford White	#7018-01	Jaguar Racing Green
#7008-01	Charcoal Mist Metallic	#7019-01	Dark Green
#7009-01	Brilliant Black Pearl	#7020-01	Light Blue Metallic
#7010-01	Viper Red	#7021-01	Teal Metallic
#7011-01	Swift Red	#7022-01	Spectra Blue Metallic
#7012-01	Candy Apple Red	#7023-01	Hi-Lite Blue Pearl
#7013-01	Wine Red Mica	#7024-01	Dark Blue Metallic

#7025-01	Gold Metallic
#7026-01	Champagne Metallic Pearl
#7027-01	Galaxy Silver

PREMIUM REDUCERS - QUART

#7030-04	2.8 VOC Premium Reactive Reducer
#7032-04	Premium Urethane Reducer - Slow
#7034-04	Premium Urethane Reducer - Fast
#7036-04	Premium Urethane Reducer - Very Slow
#7038-04	Premium Urethane Reducer - Medium

POLYURETHANE CATALYST - QUART

#7040-04	2.8 VOC Polyurethane Catalyst
POLYURETHANE CATALYST - HALF PINT	
#7040-16	2.8 VOC Polyurethane Catalyst

SURFACE PREPARATION:

1. Finish sand repair areas with 400-600 wet, 320 grit or equivalent dry. 2. Clean repair areas with a pre-paint cleaner. Wipe off any residue with a clean cloth. 3. Use a tack cloth to remove any surface contaminants that may have settled on the repaired areas prior to paint application. 4. Apply appropriate sealer on bare metal areas. 5. Apply #7000 Series 2.8 VOC color.

MIXING DIRECTIONS:

2.8 VOC

4 PARTS	#7000 Series Custom Color
1 PART	#7040 Catalyst
1 PART	#7030 Reducer

OPTIONAL NATIONAL RULE 5.0 VOC

4 PARTS	#7000 Series Custom Color
1 PART	#5186/5187/5188 Activator
1 PART	Urethane Reducer

APPLICATION DIRECTIONS & POT LIFE:

Adjust air pressure to 40-50 psi at gun for gravity, siphon feed guns or HVLP use 6-10 psi at air cap. Apply 2-3 medium coats (maximum 2 mils wet per coat) or until hiding is achieved. Allow a 15-20 minute flash time between coats and before force drying. Pot Life: 4 hours minimum.

RECOATING:

2.8 VOC XTREME #7000 Series Single Stage Custom Polyurethane Color may be recoated after 16-24 hours at 77° F. Must be lightly sanded/scuffed before additional color or clearcoat may be applied.

CLEAN-UP:

Clean spray equipment immediately after use with high quality lacquer thinner.

FLASH/DRY TIMES:

DRY TIMES AT 77° F

FLASH: 15-20 Minutes
TO DELIVER: 16-24 Hours
15 Minutes @ 77° F
40 Minutes @ 140° F

FORCE DRYING

TECHNICAL DATA:

Color: Various
Weight Solids (RTS): 59.9 - 63.9%
Pot Life: 4 hours minimum
V.O.C. (RTS) @ 4:1:1 - 2.8 lbs/gal

Mixing Ratio (2.8 VOC): 4:1:1
Viscosity #2 Zahn (RTS): _____
Film Build per coat: _____
Disposal/Safety: _____

Optional Mixing Ratio National Rule (5.0 VOC) 4:1:1
30 - 35 seconds #2 Zahn
Recommended 2 mils
See MSDS for this product



KEEP OUT OF REACH OF CHILDREN.
REFER TO MATERIAL SAFETY DATA SHEET - EMERGENCY
MEDICAL & SPILL CONTROL CHEMTREC (800) 424-9300



Made in the USA for:
Autobody Brands International a division of IAMG
Scottsdale, AZ www.autobodybrands.com