



HI-SOLIDS ACRYLIC LACQUER

**2.1 VOC
COMPLIANT**

PRIMER SURFACER - GRAY



#5400C - 2.1 VOC

Meets SCAQMD Rule 1151

Designed for repairs of any size, 5 STAR Acrylic Lacquer Primer is the perfect combination of performance and versatility!

5400C is formulated to provide fast drying, easy sanding, to a fine featheredge. 5400C provides good color holdout, minimal shrinkage, and great adhesion to properly prepared substrates such as : steel, aluminum, galvanized metal, and thoroughly sanded cured paint. Offered in a Gray color.



#5400C Mix Ratio

1 part #5400C - Acrylic Primer Surfacers to
1 part #5910 - 5 STAR Acetone

5400C FEATURES

- 2.1 VOC
- Excellent Adhesion Characteristics
- Hi-Build, Superior Holdout
- Fast Drying
- Easy Sanding Properties
- Can Be Topcoated With Any Automotive Paint System
- Indefinite Potlife!

2.1 VOC Hi-Solids Acrylic Primer Surfacers - Gray

#5400C-1 Primer Gallon #5400C-4 Primer Quart

DISTRIBUTED BY:



Call 1-87REFINISH (1-877-334-6474) to find your local 5 Star Autobody Products supplier.
Or visit our website: www.autobodybrands.com

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**2.1 VOC
COMPLIANT**



HI-SOLIDS ACRYLIC LACQUER

PRIMER SURFACER - GRAY



PRODUCT DESCRIPTION:

#5400C is a fast drying, high build, and easy sanding Acrylic Primer Surfacers that offers good color holdout, minimal shrinkage, and great adhesion to properly prepared substrates.

PRODUCTS:

- 5400C-1
- 5400C-4

Hi-Solids Acrylic Lacquer Primer Surfacers - Gallon
Hi-Solids Acrylic Lacquer Primer Surfacers - Quart

COLOR:

#5400C is offered in Gray

SURFACE PREPARATION:

Clean all areas to be primed with compliant #5903 XTREME Final Wipe - Wax & Grease Remover to remove all dirt, wax, grease, and other contaminants. Featheredge and sand the original finish. Surface must be clean and dry. Apply an etching primer if product is going over bare metal. Note: Rust and oxidation must be removed prior to applying primer by sanding, grinding, or sand blasting.

SUBSTRATES:

Treated steel, treated aluminum, fiberglass, body filler, OEM lacquers, OEM enamels

MIXING DIRECTIONS:

- 1 PART (100%)
- 1 PART (100%)

#5400C: Hi-Solids Acrylic Lacquer Primer Surfacers
#5910: 5 STAR Acetone

APPLICATION DIRECTIONS:

Apply 1-3 wet coats to the clean and dry surface. Allow #5400C to flash 5-10 minutes between coats. Final dry film thickness should be 2-2.5 mils. after sanding.

DRY TIMES:

30 minutes

RECOAT:

Allow to dry for 30 minutes before sanding. Cool temperatures or high film thickness will extend dry time. Finish sand with 220 grit or finer sandpaper. Sealing is recommended for maximum gloss holdout. When recoating with an enamel, sealing is required. When recoating with Urethane Single Stages and Basecoats, sealing is recommended for maximum gloss holdout.

TOPCOAT:

Primer may be directly topcoated after sanding with most acrylic topcoats. Sealers are recommended for sealing large areas of primer surfacer to prevent bulls-eyes and for uniform gloss holdout.

TECHNICAL DATA:

Color: #5400C - Gray Mix Ratio: 1:1
Viscosity (Sprayable): 17-21 seconds with a #4
Volume Solids (Sprayable): 9.93% +/- 0.50%
Pot Life: No pot life
Disposal & Safety: See MSDS for these products

Reduction: 1:1 with (Acetone) #5910
Weight Solids (Sprayable): 29%
Film Build @ full wet coat: 1 mil
V.O.C. (Sprayable): 2.1 lbs/gal

SAFETY INFO FOR PROFESSIONAL USE ONLY:

Danger: Vapor and spray mist harmful. Overspray may cause lung damage. May cause allergic skin and respiratory reaction, effects may be permanent. Flammable liquid and vapor. Harmful if inhaled. May affect the brain or nervous system causing dizziness, headache, or nausea. May cause eye, skin, nose, and throat irritation. Contents: See product label for contents and CAS #'s. The contents of this package must be blended with other components before the product can be used. Any mixture of components will have hazards of all components. **Use only with adequate ventilation.** Before opening the packages, read all warning labels. Follow all precautions. The material is designed for application only by professional trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public. **KEEP OUT OF REACH OF CHILDREN.**
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